



**Your strategic partner
for cGMP certified
analytical services**



Certified to guard your health

Normec Synergy Health is a leading Contract Research Organization based in the Netherlands with more than 60 years of experience in pharmaceutical analyses.

Our qualifications

- cGMP certified
- FDA registered
- FAGG (Belgium)
- WHO prequalification
- Opiate licence
- ISO 13485

Our company in numbers

- Over half a century of experience
- Over 500+ methods of analysis
- 5000+ projects per year
- 45 employees

Our Services



Analytical method development and validation



Stability testing and sample storage



Pharmaceutical quality control testing



Elemental impurities testing



EU batch release testing



EO residual testing of medical devices



Microbiology testing



Primary packaging testing

Normec Synergy Health

Your strategic partner along the way

1

Analytical method development and validation

- Short communication lines
- Dedicated Project Managers and Technicians
- Validation protocol and report
- Analytical Method and specifications in LIMS
- Transfer to routine laboratory

2

cGMP Quality control testing

- Compendial testing
- Raw material testing
- Finished product testing
- Dedicated customer Inventory management
- GDP compliant logistics service

3

EU batch release testing

Your gateway to Europe for physical- chemical and microbiological testing services

4

Stability testing and sample storage

- Inventory integrated in LIMS
- 24/7 monitored and controlled
- Contingency plan
- Wide range of climate zones according to ICH

5

Primary packaging testing

- Glass and plastic containers for pharmaceutical use
- Rubber stoppers

6

EO residual testing of medical devices

- Residual testing of Ethylene Oxide and related compounds (ECH, EBr etc.)
- Particulate matter testing



Our portfolio

Chemistry

Normec Synergy Health is equipped with a wide range of instruments to provide the following testing services according to EP, BP, USP or customer specific methods.

- Physical Chemical testing
- Wet Chemistry testing
- Assays
- Purity testing
- Dissolution testing
- Elemental impurities testing

To enable this portfolio we make use of the following equipment:

- Physical testing equipment
- Titration equipment
- FT-IR
- Fluorescence
- Polarimeter
- Karl Fischer and Coulometric KF
- TLC
- HPLC (UV, RI, PDA, Fluorescence)
- UPLC (UV, PDA)
- GC (FID)
- AAS / AES / GF-AAS / ICP-MS
- Dissolution
- TOC

Microbiology

- Microbial Limits Testing
- Sterility Testing (membrane filtration and direct inoculation)
- Endotoxins Testing (According to EP method A,B,C and D)
- Microbiological Assay of Antibiotics
- Antimicrobial Effectiveness Testing, PET
- Environmental Monitoring
- Microbial Identification (MALDI-TOF)
- Water Testing

Primary packaging

- Container Closure Integrity Testing
- Penetrability testing
- Rubber stoppers
- Glass functionality testing
- Glass identification testing

The safety of your products is our mission

With over half a century of experience in pharmaceutical product testing, Normec Synergy Health offers Internationally recognized centres of excellence in pharmaceutical and medical device testing in the areas of chemistry and microbiology. We consider honesty and integrity essential in building relationships that benefit our customers. Normec Synergy Health delivers a full service offering. We are a flexible partner in reliable testing services and cGMP Quality Control which will help your business to succeed.





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